



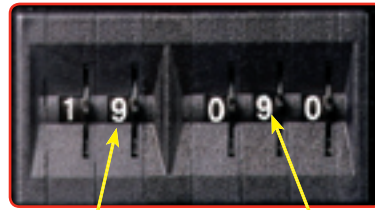
## Features

- Portable machine ideal for fabricators and contractors with jobsite bending applications
- Bends ferrous and non-ferrous materials 1/4" to 1 1/4"
- Replaces outdated ram style hydraulic benders
- Bend angles 0 to 180°
- Bends to 90° in (6) seconds
- Programmable bend angles with LED display
- Achieves bends as small as 2D with non-mandrel tooling
- Programmable material springback compensation
- Patented tooling system with multiple radii available
- Remote foot pedal for hands free operation
- Patented swing away counterbending die vise
- Hex mount tooling system for rapid changeover
- No hydraulic components
- Ships with carrying case and tool kit
- One (1) year limited warranty

**Medi Bender 070® machine only**  
Part# 070

Patents  
4986104, 5469728,  
5345802, 4532787,  
4981030

## Adjustable Rotary Dial Settings



Material Springback & Bend Angle

## Dimensions & Specifications

Minimum Diameter	1/4"
Maximum Diameter	1 1/4" tube / 1" Sch. 10 pipe
Minimum CLR	2D <i>Depending material and wall thickness</i>
Maximum CLR	6 7/8"
Angle Range	0-180°
Bending Speed	2.2 RPM
Programming	Rotary dial
Mandrel Capable	No
Two Axis Positioner	No
Voltage Requirement	120V ph • 220V machines available
Motor	2 hp 50-60Hz
Height	18"
Width	13"
Length	10"
Shipping Weight	100 lbs.

\* Contact CML USA for complete technical specifications.

All capacities based on mild grade materials; heavy wall and high tensile materials reduce machine capacity.

Refer to **Page 17** for Bending Capacities

## Medi Bender 070® with Pipe Kit Part# OK70

Pipe Size	CLR	Min. Wall	Center Former Part #	Counterbend Die Part #
1/2"	1.8	.109	153R046P0500	155P0500
3/4"	2.2	.113	153R056P0750	155P0750
1"	3.2	.109	153R082P1000	155P1000

Pipe Kit only Part# PIPEKIT3

## Medi Bender 070® with Tube Kit Part# OK70T

Tube Size	CLR	Min. Wall	Center Former Part #	Counterbend Die Part #
1/2"	1.8	.039	153R036T0500	154T0500
3/4"	2.6	.059	153R067T0750	154T0750
1"	2.6	.059	153R067T1000	154T1000

Tube Kit only Part# TUBEKIT3